

EXCLUSIVE DESIGN ESTIMATES

1. Drawings, test mold sampling, and prep.	\$ 55,000.00
2. Mold for valve unit	\$ 70,000.00
3. Mold for lighter tank	\$103,000.00
4. Mold for lighter mid case	\$ 78,000.00
5. Mold for lever	\$ 31,000.00
6. Mold for cap	\$ 37,000.00
7. Full auto valve unit machine	\$243,000.00
8. Flame adjustment jig	\$ 3,200.00
9. Heat transfer printing jigs	\$ 3,100.00
Total	\$623,000.00

Minimum unit requirement: 6,000,000

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